

To all customers certified for production of reinforcing steel in bars or coils

Changes in audit sampling and testing

Kontrollrådet has previously understood the standards and EU regulation to mean that during an audit of producers of bars and/or coils according to NS-EN 10080:2005, both internal and external testing was to be performed. This understanding is now revised and from the publishing date of this document the following shall now apply for audit sampling and testing:

Standard properties

- Samples shall be taken every audit, pre-sampling can be agreed upon with the auditor.
- Testing may be performed
 - a. at the laboratory of the audited part under the supervision of the auditor
 - b. fully by external laboratory (either accredited for relevant testing standards or certified by Kontrollrådet under the laboratory certification scheme)
 - c. as a combination of the two options above (but with the same total number of samples)at the discretion of the auditor.

Fatigue

- Samples shall be taken once per year, pre-sampling can be agreed upon with the auditor.
- Testing shall be performed by an external laboratory accredited for relevant testing standards.

Best regards,
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