

To Certified Companies Class D - Precast Reinforced Concrete Products

## REVISED STANDARD NS-EN 13369

The standard NS-EN 13369 - Common rules for precast concrete products was released as a new revised standard in 2018.

Like previous issues this is not a harmonized standard, but specifies the basic criteria and the general requirements regarding the production of precast reinforced concrete products. The standard NS-EN 13369 is referred to in the different product standards and Kontrollrådet's product certification is based on both this standard and the relevant product standard.

Unfortunately the European system has chosen to refer to a specific version of the EN 13369 in the product standards and currently the reference is EN 13369:2004/AC:2007 or 13369:2013 depending on product standard. According to the information Kontrollrådet has received from the CEN all the product standards will be updated and will refer to the 13369:2018. When this will be is however not stated.

Kontrollrådet has made an analysis of the changes made from the 2004 edition to the 2018 edition and has concluded that none of these changes will cause any major changes to the companies' Factory Production Control Systems (FPC). Based on this analysis we have decided on a quick implementation of the revised standard.

Our audits regarding class D will accordingly from January 2019 be based on the standard NS-EN 13369:2018.

For the individual company the 2018 edition will have the following main consequences:

- *Certificate of Conformity of the Factory Production Control*  
We will at our audits make sure that the company operates in accordance with a Production Control System that satisfies the NS-EN 13369-2018.  
If the NS-EN 13369-2018 is implemented there will be no changes of the certificates.
- *Certificate for Special Precast Reinforced Concrete Products*  
We will at our audits make sure that the company operates in accordance with a Production Control System that comply with the NS-EN 13369-2018.  
If the NS-EN 13369-2018 is implemented the certificate(s) will be altered in accordance with this.

Finally we will list the most important changes with respect to the companies' FPC.

- Section 4.3.8.3  
This a new requirement where the product's weight, if necessary, shall be declared. Essential for transport and must thus show on the production documents.
- Section 5.2  
The requirements regarding measurement of the dimensions of long and / or wide elements are more specific.
- Section 6.3.2  
Requirements regarding competence will vary according to different functions. Does not apply to the requirements of competence according to NS-EN 206.
- Section 6.3.8.1  
A shorter compliance period may be used than suggested in to the NS-EN 206.
- Section 6.3.8.3  
Compliance control of other properties than compressive strength shall be carried out in accordance with the requirements stated in section 8.2.3 in the NS-EN 206.

Yours sincerely,  
Kontrollrådet

A handwritten signature in blue ink, appearing to read "Steinar Ask".

Steinar Ask